

Work Order ID 130263

March-02-15 12:44:37 PM

130263

Page 1

Item ID: D412-760-211

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Baggage Compartment Protector

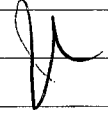
Start Date: 3/02/15 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 3/06/15 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-760	G								
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-211 CHG 001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
46
9-89

DAS
46
9-89

ML5

15-03-02

DAS
6
9-89

MAR 21 2015

(1x)

DAS
46
9-89

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Item ID: D412-760-211 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Baggage Compartment Protector
 Start Date: 3/02/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/06/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130							DAS		
Packaging	Memo	0.00					46		
Packaging	Identify and pack for shipping as per PPP D412-760-211						9.89		
	Location: <u>FG040</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12 **46** **MAR 26 2015**

MLJ 15-03-31

PH 53-30

Picklist Print

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Work Order ID: 130263

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Parent Item: D412-760-211

D412-760-211

Parent Item Name: Baggage Compartment Protector

Start Date: 3/02/15

Required Date: 3/06/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.17 AS PER ECN 12-652 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3628-1 *D3628-1* Washer, Cupped	DAS 46 9-89	Manufactured	No			110	Each	591.0000	36	36			
									**			DAS 6 9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				FG				10					
				83587				10					
				ST052A				500					
				123627				500					
				ST053				81					
				116783				81		36			
D3876-1 *D3876-1* Protector -RH Fwd Wall	DAS 46 9-89	Manufactured	No			110	Each	1.0000	1	1			
									**			DAS 6 9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				PK016				1					
				129017				1					
D3876-3 *D3876-3* Protector - Fwd Wall	DAS 46 9-89	Manufactured	No			110	Each	2.0000	1	1			
									**				
				<u>Location</u>				<u>Loc Qty</u>					
				PK016				2					
				126448				1					
				128837				1					
												DAS 6 9-89	MAR 21 2015

Picklist Print

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Work Order ID: 130263

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Parent Item: D412-760-211

D412-760-211

Parent Item Name: Baggage Compartment Protector

Start Date: 3/02/15

Required Date: 3/06/15

Start Qty: 1.00

Required Qty: 1.00

D3876-5 Manufactured No

110 Each 3.0000 1 1

D3876-5 DAS
Protector - LH Wall **46**
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

pk16

2

130140

2

PKG

1

129020

1

D3876-7 Manufactured No

110 Each 1.0000 1 1

D3876-7 DAS
Protector - Aft Wall **46**
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

pk16

1

129021

1

D3876-11 Manufactured No

110 Each 2.0000 1 1

D3876-11 DAS
Protector - Floor **46**
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

pk16

2

128894

1

129018

1

D3876-9 Manufactured No

110 Each 1.0000 1 1

D3876-9 DAS
Protector - RH Aft Wall **46**
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

pk16

1

129022

1

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Parent Item: D412-760-211

D412-760-211

Parent Item Name: Baggage Compartment Protector

Start Date: 3/02/15

Required Date: 3/06/15

Start Qty: 1.00

Required Qty: 1.00

D3876-13

Manufactured No

110

Each

1.0000

1

1

DAS
6
9-89

D3876-13

DAS
46
9-89

Protector - Door

**

Location

Loc Qty

Loc Code

pk16

1

129019

1

D3952-1

Manufactured No

110

Each

10.0000

1

1

DAS
6
9-89

D3952-1

DAS
46
9-89

Placard

**

Location

Loc Qty

Loc Code

ST069

10

128507

10

MS27039-1-04

Purchased No

110

Each

215.0000

36

36

DAS
6
9-89

MS27039-1-04

DAS
46
9-89

Screw

**

Location

Loc Qty

Loc Code

ST286

215

m131049

215

80-004-2-6

Purchased No

110

Each

1,489.000

36

36

DAS
6
9-89

80-004-2-6

DAS
46
9-89

Insert

**

Location

Loc Qty

Loc Code

ST563

1489

124720

1489

MAR 21 2015

DART AEROSPACE LTD.

Ref.

DAS
46
9-89

IIN-D412-760
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Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Revision: **G**
Date: 13.01.03